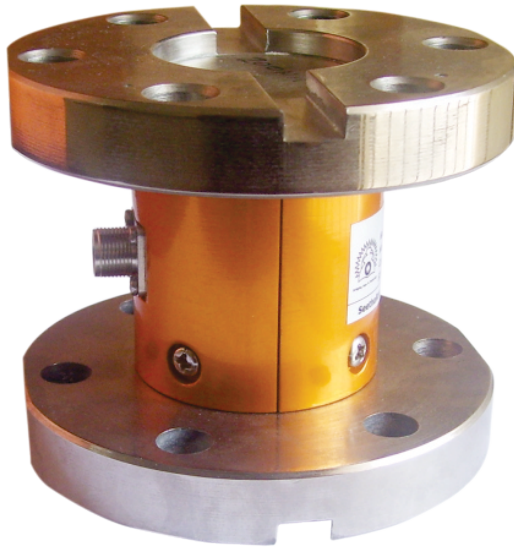


Static Torque Dual Flange STDF

USER'S MANUAL



Read the user's manual carefully before starting to use the unit or software.
Producer reserves the right to implement changes without prior notice.

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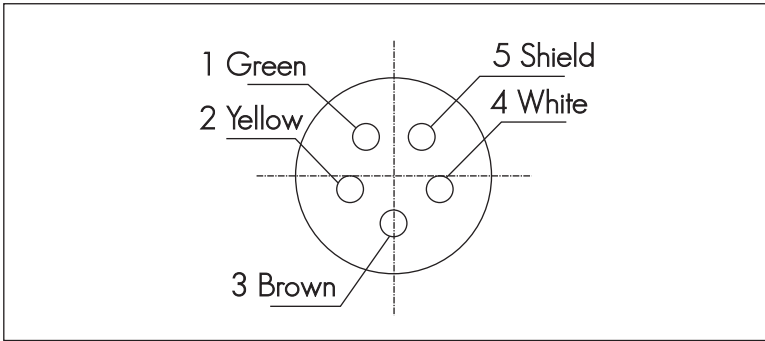
1. Technical Specification


Model	STDF
Rated capacity (R.C.)	10Nm ~ 1000Nm
Rated output (R.O.)	1mV/V \pm 1%
Non-linearity	0.3% (0.1kgf-m under 0.5% R.O.)
Hysteresis	0.3% (0.1kgf-m under 0.5% R.O.)
Repeatability	0.02% of R.O.
Terminal resistance, input	350 Ω \pm 1%
Terminal resistance, output	350 Ω \pm 1%
Insulation resistance	2000M Ω
Temp. effect on zero balance	\pm 0.1% R.O. /10°C
Temp. effect on rated output	\pm 0.1% Load /10°C
Excitation recommended	10V DC
Safe overload	120% R.C.
Cable length	Ø5.5 4core cable, 3m

02. Electrical Connection

The STDF output signal is mV/V based on strain gauges. An amplifier is required for condition the signal. All DC amplifiers and carrier-frequency amplifiers designed for strain gauge measurement systems can be used.


Connection to Amplifier



5 Pin	Function
Pin 1	Signal Positive (Sig +Ve)
Pin 2	Signal Negative (Sig -Ve)
Pin 3	Excitation Positive (Exc +Ve)
Pin 4	Excitation Negative (Exc -Ve)
Pin 5	Shield 

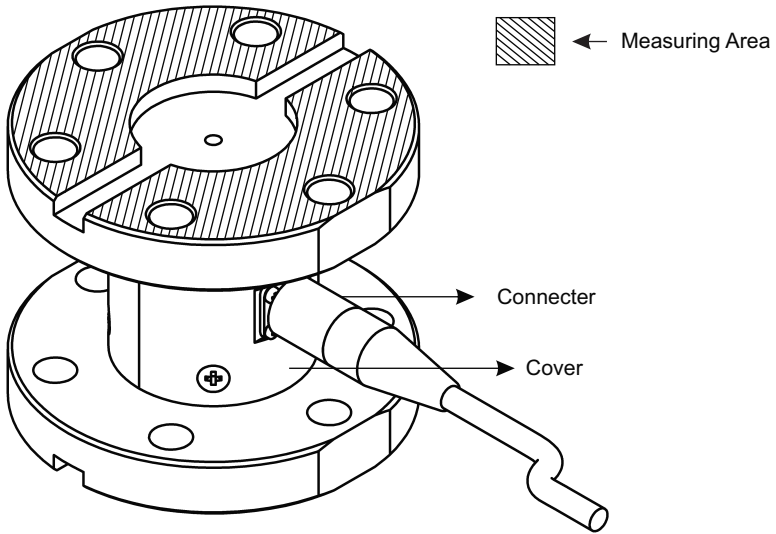
02. Electrical Connection

Free cable ends

Wire	Function
Green	Signal Positive ^(Sig +Ve)
Yellow	Signal Negative ^(Sig -Ve)
Brown	Excitation Positive ^(Exc +Ve)
White	Excitation Negative ^(Exc -Ve)
Aluminium Color	Shield 

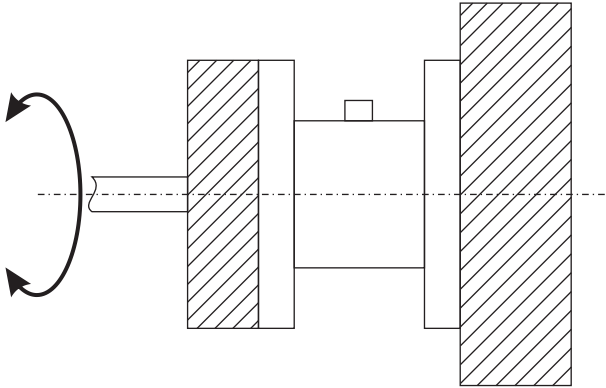
The output signal is positive for the above connection. If negative output is required, interchange the polarity of output signal.

03. Product Description

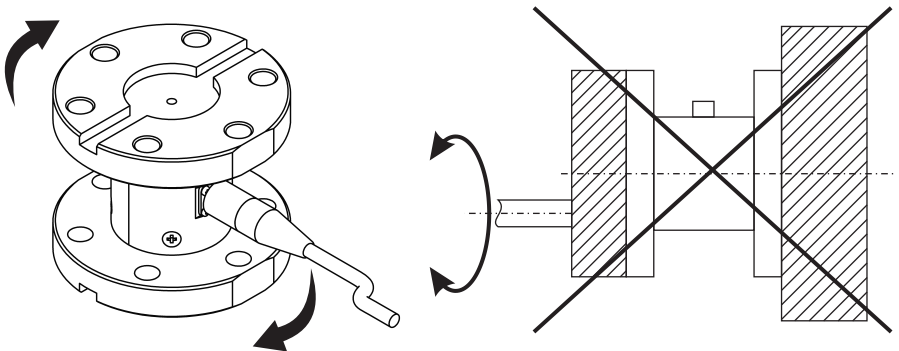


04. Procedure

Mount on flat and clean surface required.

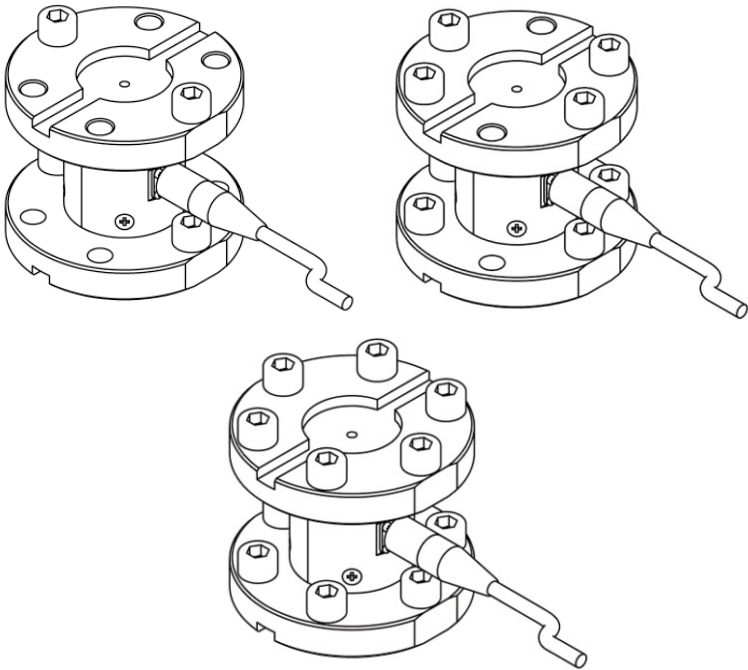


Torque must be in center in-line of axis whether its clockwise (or) anti-clockwise direction



04. Procedure

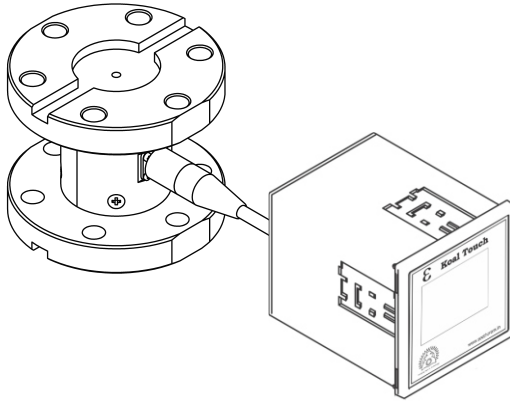
Mount the sensor by tighten screws in a 12 o'clock, 6o'clock, 9 o'clock, and 3 o'clock in a cross like manner (the same technique that is used when bolting your tires).



Screw Size	Torque (NM)
1	

04. Procedure

When installing the sensor, connect it to an instrument and monitor the output to prevent possible overload. Use koal touch indicator If not sure about force to be measured. Use feedback control to prevent sensor from overloaded. If not sure about torque to be measured. Use feedback control to prevent sensor from overloaded.



In an environment with a high amount of moisture or humidity, create a drip loop on the cable to prevent any water from flowing into the sensor.

